

MATERIALS CONTROL
LABORATORY MANUAL

Section: App. 56
Issued: 12/15/69
Revision #: AC
Revised Date: 11/07/22
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encompasses both Pratt & Whitney Canada (PW North) and Pratt & Whitney US (PW South).

- 3.2 Semi-quantitative Spectrographic Analysis The Determination of a material's chemistry to detect the presence of the alloying elements to a degree by which a positive identification can be made as to the alloy type, as well as the ability to distinguish between similar alloys.
- 3.3 Quantitative Spectrographic Analysis P&W defines quantitative spectrographic

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4.6 The following laboratories may be used for qualitative iv00(i)2218.7.65 -323t .t(i0 0 72.9)-3.

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TABLE I

TYPE OF TESTING
(See

COMMERCIAL LABORATORIES



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TABLE I

TYPE OF TESTING

COMMERCIAL LABORATORIES



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TABLE I



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TABLE II	
Specific Test Codes	Testing Description Yellow highlighted fields require proficiency testing per MCLM F23
1	Tensile, Room Temperature
2	Tensile, Elevated Temperature
3	Stress Rupture
4	Creep Rupture
5	Hardness (all hardness not covered by HIM Code 1)
6	Impact
7	Metallographic Examination - Not covered by another suffix (See Note 9)
7-a	ME - Microstructure/Grainsize
7-b	ME - Abusive Machining
7-c	ME - Surface Contamination of Titanium
7-d	ME - Braze
7-e	ME - Weld
7-f	ME - Nonconventional Machining (ECMR, EDMR, LBMR, EBMR, Chem milling)
7-g	ME - Fasteners
7-h	ME - Heat Treat
7-i	ME - Coatings (Vapor/Pack/Thermal)
7-k	ME - Non-Metallic Macro/Microscopic Evaluation
8	Wet Chemical Analysis (See Note 2)
9	OES Quantitative Spectrographic Analysis (See Notes 3, 4, & 5)
10	Salt Spray
11	Heat Treating (to condition lab specimens)
12	Gas Analysis - Combustion (C, S)
12-a	Gas Analysis - Inert Gas Fusion O-Oxygen, N-Nitrogen, H-Hydrogen
13	Semi-quantitative Analysis (See Note 1)
14	Sieve Analysis
15	Plastics (See Note 8)
16	Rubber Materials including Polymers (See Note 8)

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Specific Test Codes	Testing Description
17	Atomic Absorption (See Notes 5 & 6)
17-a	AA - Tramp Elements (See Notes 5 & 6)
18	XRF Quantita 6s 5 & 6)

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